

Abstract of the Disclosure:

A composite panel of an element member in which a
 non-adhesion portion is mounted on a stationary table and a
 bending table and fixed by vacuum adsorption pads. An upper
 portion bending table is mounted on a face sheet of the
 non-adhesion portion. The face sheet is adsorbed according to
 the vacuum adsorption pad on the bending table. The bending
 table is rotated, then the face sheet is bent. A center core
 member is cut with a V shape. An adhesion agent is coated. Next,
 by rotating the bending table a face sheet is bent and the center
 core member is adhered to the face sheet. Without causes of
 a gap between a face sheet and a center core member and a partial
 contact, an integral bending processing of a flat sheet shape
 composite panel can be realized. In addition to this, in a
 strength assurance in a bending processing portion of the
 composite panel, it is unnecessary to provide a separate member
 and the like.

[Selection Figure] Fig. 1